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TECHNICAL DATA SHEET

Product name

ECOSTAB 6333G

Type

Composite organic stabiliser

Application

ECOSTAB 6333G is a unique composite organic stabiliser system developed as an alternative stabiliser to Ca/Zn types for use in PVC water pipe. **ECOSTAB 6333G** contains additives that synergistically enhance the stabilising efficiency and provide an optimum balance of internal and external lubrication. The system is compatible with Ca/Zn and Sn based stabilisers hence eliminating cross contamination/staining problems. **ECOSTAB 6333G** provides good colour stability in light coloured finished products and maintains this stability performance on reprocessing.

Physical and chemical properties

Parameters	Units	Typical value / form
Physical form	N/A	Fine granules
Specific gravity	g/cc	1.14

Packaging

3 ply paper 25kg bags

Dosage

Recommended dosage level of addition is 2.55phr in UPVC and 2.75phr in MPVC. Dry blending temperature should not be less than 120°C for optimum dispersion

Handling and Storage

Store in a suitable area away from heat sources. *The maximum storage time is 24 months from the date of delivery.* For handling instructions refer to the Material Safety Data Sheets.

“Product made using licensed Chemtura Mark(R) OBS(R) stabiliser technology”

Created on the 15-August 2007

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Second review date: 09.June.2010